

Assessment of hand-arm vibration (HAV) exposure in an alumina refinery workshop.

A pilot study using new dosimetry technology

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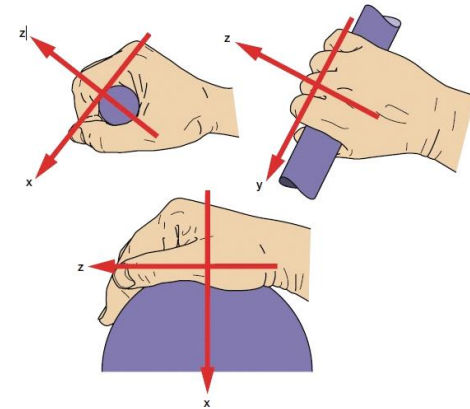
Introduction

- **HAV: A known occupational hazard in many industries**
- **Prolonged exposure leads to adverse health effects**
 - **Vascular**
 - **Neurological**
 - **Musculoskeletal**
- **400 workers compensation claims per year in Australia between 2000 and 2008 (Safe Work Australia, 2010)**
- **Critical to accurately assess the level of exposure**



HAV exposure dose

- Dose is dependent on vibration magnitude and duration
- Vibration magnitude is affected by
 - Tool and task features
 - Individual operator characteristics
- Duration varies
 - For different tasks and from day to day
- Daily exposure dose-referred to as $A(8)$
 - quantity of HAV during a working day
 - duration normalised to 8h



$$\text{One tool } A_1(8) = a_{hv} \sqrt{\frac{T}{T_0}}$$

$$\text{Multiple tools } A(8) = \sqrt{A_1(8)^2 + A_2(8)^2 + \dots}$$

Where a_{hv} is the vibration magnitude (m/s^2) of the tool; T_0 is exposure duration at a_{hv} ; T is the reference duration of 8 hours

Workplace vibration dose assessments

- **It is difficult to conduct vibration dose assessments in the workplace because:**
 - A range of tools with different vibration magnitudes is typically used
 - Constant observation is required to record exposure duration with each tool
- **Traditional techniques**
 - Measurement of the vibration magnitude of each tool
 - Using stop watch / video surveillance for duration
 - Measuring simulated job tasks in a laboratory
 - Measuring only selected work tasks
 - Making inferences from databases
 - Prone to errors



New technology

Q2 Dosimetry (Curotec, Hungerford, UK)



- Receptacle “holsters”
- Glued onto each tool
- Each holster uniquely identifies its tool



- Accelerometer
- Clicked onto the holster of each tool used
- Activated by vibration



- Accelerometer data downloaded to a “beacon”
- Beacon uploads data via a wireless device

Objectives

- **Pilot study to test the Q2 system**
- **Determine daily HAV exposure in a workshop**
- **Characterize risks by comparing results to EU standards**
- **Consider appropriate next step actions**



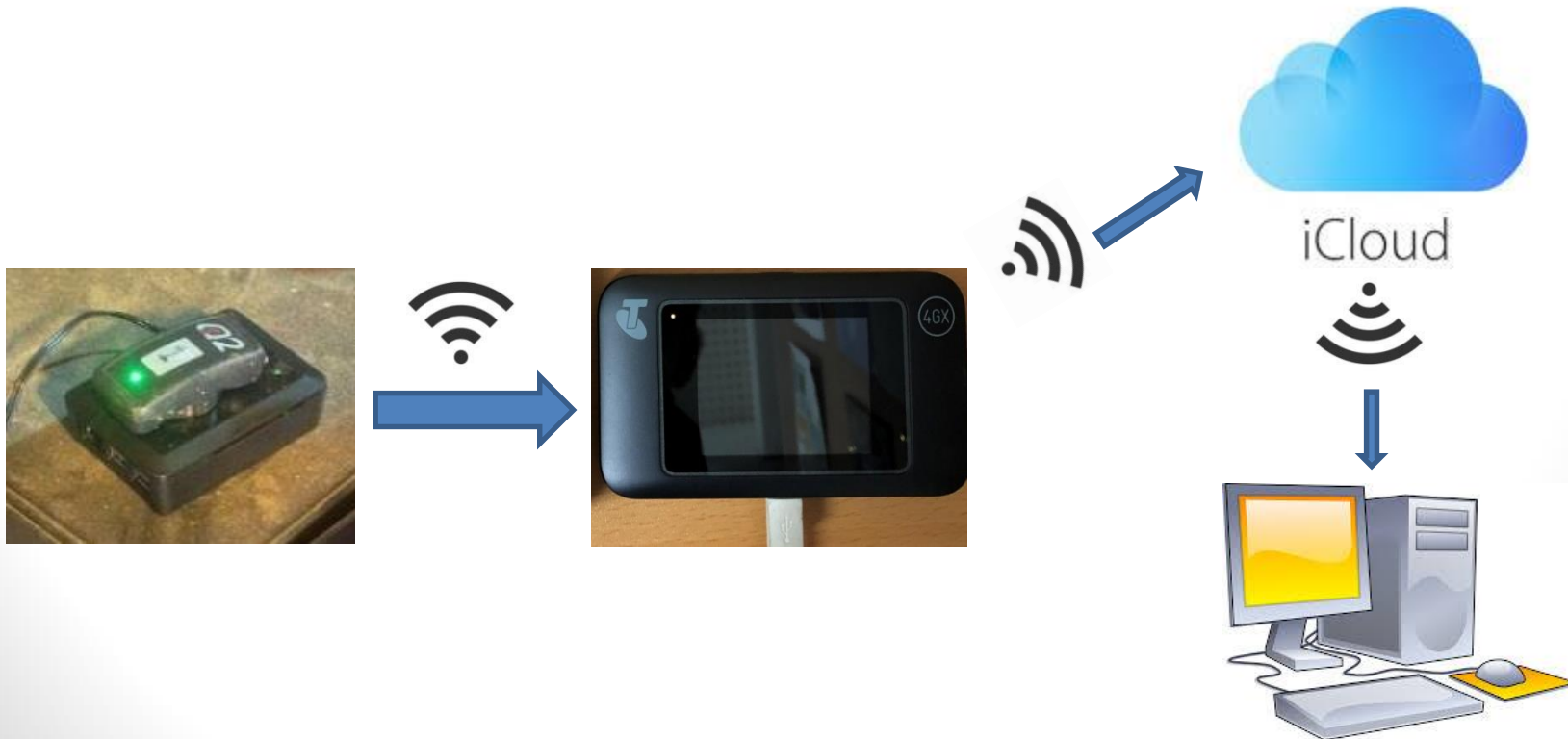
Methods

- **Cross-sectional study**
- **The work undertaken in the WAO workshop**
 - Removal of deposits, cleaning and painting of valves and parts
 - 4 working bays: physical descaling is undertaken in 2 bays
 - A tool survey identified and coded 18 vibration tools
- **The workers**
 - 12 workers, 8 hours/day, 9 days/fortnight
 - Rotating from one bay to the next daily
 - 7 of 12 workers available - all consented
 - Each issued with a Q2 accelerometer



Methods

- **Data collection**
 - Accelerometers were left in lockers at end of shift
 - Data was downloaded to beacon and uploaded to iCloud sever
 - Data was retrieved and analyzed from off-site computers
- **Study period**
 - 21 consecutive days (Dec 2018 - Jan 2019)



Outcome measurement

- **Daily vibration points**
 - Calculated by the device
 - Data output shown in table

Times Used	Total H/A HSE Points	Total W/B HSE Points	Total Time on tool	Asset No.
4	210		00:16:45	WA Workshop BB
5	63		06:24:44	Tool 3 Needle Scaler
1	21		00:04:49	Tool 19 Spare
1	0		00:00:52	Tool 4 Air Chisel
Totals	294	0	06:47:10	

- **Results compared to the EU Directive Standards**
 - The Exposure Action Value (EAV) is 100 points = A(8) of 2.5m/s^2 . If the EAV is reached further controls are required.
 - The Exposure Limit Value (ELV) is 400 points = A(8) of 5m/s^2 . If the ELV is reached there should be no more exposure during that shift.

Results

HAV daily exposure points

- 33 measurements (among 7 operators)
- Range: 9 to 650 points
- Arithmetic mean 181 points
- Geometric mean 100 points
- 19/33 (58%) > EAV (in yellow)
- 4/33 (12%) > ELV (in red)

	OP1	OP2	OP3	OP4	OP5	OP6	OP7
Exposure point	17	105	130	101	194	135	650
	9	314	400	195	644	228	242
	50		43	35	466	635	267
	17			291			109
	69						9
	145						205
	41						
	73						
	61						
	86						
	42						
	11						

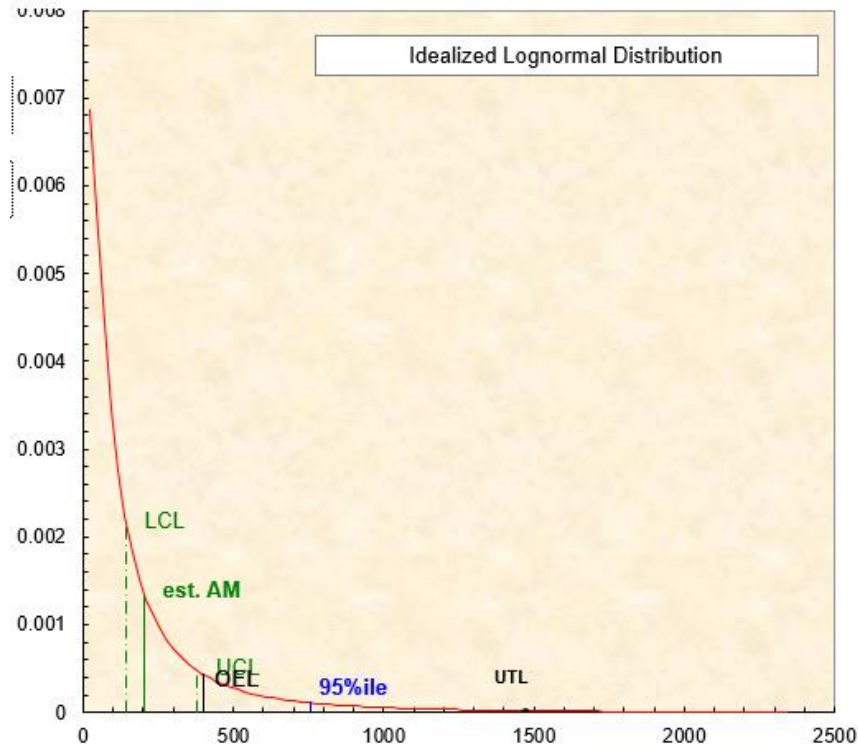
Similar Exposure Group

- A logprobability plot of the data demonstrated a lognormal distribution, confirmed by the Shapiro-Wilk W-test ($p < 0.05$)
- This indicates it is appropriate to classify the data from the 7 operators as one Similar Exposure Group (SEG)



Lognormal parametric statistics

- **Estimated arithmetic mean = 205 points**
- **Estimated percent above ELV (400 points) = 13%**
- **95% CI of estimated percent above ELV: 7-23%**



Tools with high vibration

Vibration tools	Maximum daily vibration exposure points generated
#14 needle scaler	589
#3 needle scaler	469

Another 7/18 tools recorded maximum daily vibration dose above the EAV

Discussion

- **Over half (58%) of the daily HAV doses were above the EAV**
- **12% of the daily HAV doses were above the ELV**
- **This indicates the level of HAV exposure in this SEG is unacceptable**
- **Continued exposure increases the risk of HAVS**
- **Further control measures are required**

Discussion

- **This is the first report of a field trial of the Q2 dosimeter**
- **We found the Q2 dosimeter**
 - **Was able to measure vibration doses across a range of tools and job tasks**
 - **Removed the need for separate magnitude & duration assessments**
 - **Was able to measure HAV in real-time working conditions**
 - **Was practical with minimal interference to work activities**

Discussion

Study limitation

- **Possible underestimation of daily vibration doses**
 - **2 holsters were knocked off tools on the last day, affecting 3 readings**
 - **If workers forgot to attach the accelerometer every time they switched tools (minimised by staff engagement)**

Summary

- **The Q2 dosimeter is a practical tool for HAV dose measurements in a real working environment- particularly suitable for multiple tools and job tasks**
- **An unacceptable level of HAV exposure was identified in the selected workshop**
- **Further controls are regarded as necessary**
 - **Targeting tools identified generating high HAV**
 - **Optimal job rotation**
 - **Improved training and education**
 - **Revised periodic medical evaluations to include HS for HAVS**

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